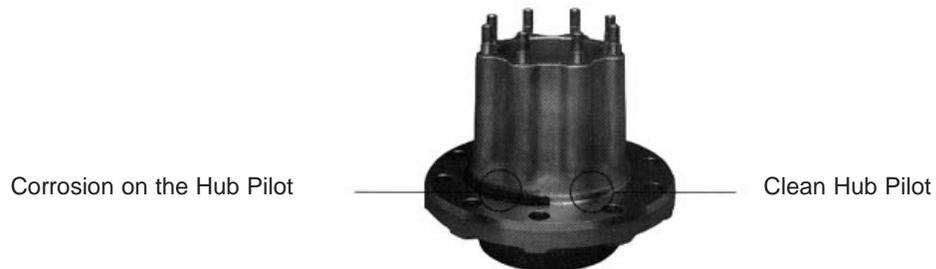


GUNITE Service Bulletin

Cleaning of Hub Pilot

This bulletin is to inform you of field problems which result in cracked drums at the mounting flange, due to improper cleaning of the hub pilot.



Drum manufacturers machine different pilot chamfers where the drum mates to the hub. If corrosion builds up behind the chamfer ("X") and a drum with a smaller chamfer ("Y") is installed without cleaning the corrosion from the hub, the drum mounting flange can break when the assembly is torqued. Use a scraper to clean corrosion from the hub before installing a new drum.

